

CLAIM AMENDMENTS

1 1. (currently amended) A method for producing a
2 conductive and transparent zinc oxide layer on a substrate by
3 reactive sputtering, the process method having a hysteresis region
4 ,characterized by and comprising the following steps:

5 using as the substrate a doped metallic Zn target with a
6 doping is used, the doping content of the target being less than
7 2.3 at-%,

8 heating the heater for the substrate is set such that to
9 a substrate temperature of greater than 200 °C is set,

10 setting a dynamic deposition rate of greater than 50
11 nm*m/min is set that corresponds and corresponding to a static
12 deposition rate of more than 190 nm/min, and

13 selecting a stabilized operating point within [[the]] an
14 unstable process region is selected that is located between the
15 transition point between a stable, metal process and an unstable
16 process and the inflection point of the stabilized process curve.

1 2. (currently amended) The method according claim 1
2 wherein a target with a doping content of less than 1.5 at-% ,
3 particularly of less than 1 at-% is used.

1 3. (previously presented) The method according to claim
2 1 wherein a target with aluminum as the doping agent is used.

1 4. (currently amended) The method according to claim 1
2 wherein the substrate is heated to temperatures above 250 °C,
3 particularly to temperatures above 300 °C.

1 5. (currently amended) The method according to claim 1
2 wherein a dynamic deposition rate of greater than 80 nm*m/min,
3 particularly of greater than 100 nm/min is set that corresponds to
4 a static deposition rate of greater than 300, particularly greater
5 than 380 nm/min.

1 6. (currently amended) The method according to claim 1
2 wherein a dual magnetron arrangement with medium frequency [(mf)]
3 excitation is used.

1 7. (currently amended) The method according to claim 1
2 wherein a dynamic flow process is carried out, where in which the
3 substrate is moved during sputtering.

1 8. (withdrawn) A conductive and transparent zinc oxide
2 layer, produced with the method according to claim 1, characterized
3 in that the content of doping agent, particularly of aluminum, in
4 the produced oxide layer is less than 3.5 at-%, that the
5 resistivity is less than $1*10^{-3}$ W cm, that the charge carrier

6 mobility is greater than 25 cm²/V s and that the averaged
7 transmittance of 400 to 1100 nm is greater than 80%.

1 9. (withdrawn) The oxide layer according to claim 8
2 wherein the content of doping agent is less than 3 at-%,
3 particularly less than 2.5 at-%.

1 10. (withdrawn) The oxide layer according to claim 8
2 wherein the resistivity is less than 5*10⁻² W cm.

1 11. (withdrawn) The oxide layer according to claim 8
2 wherein the charge carrier mobility is greater than 35 cm²/V s.

1 12. (withdrawn) The oxide layer according to claim 8
2 wherein the averaged transmittance of 400 to 1100 nm is greater
3 than 82%.

1 13. (withdrawn) The oxide layer according to claim 8
2 wherein the layer comprises aluminum as the doping agent.

1 14. (withdrawn) Use of an oxide layer according to
2 claim 8 in a solar cell.

1 15. (withdrawn) The use according to claim 14 in a
2 crystalline silicon thin-film solar array.

1 16. (withdrawn) The use according to claim 14 in an
2 amorphous and crystalline silicon tandem solar array.

1 17. (new) The method according claim 1 wherein a target
2 with a doping content of less than 1 at-% is used.

1 18. (new) The method according to claim 1 wherein the
2 substrate is heated to temperatures above 300 °C.

1 19. (new) The method according to claim 1 wherein a
2 dynamic deposition rate of greater than 100 nm*m/min is set that
3 corresponds to a static deposition rate of greater than 380 nm/min.